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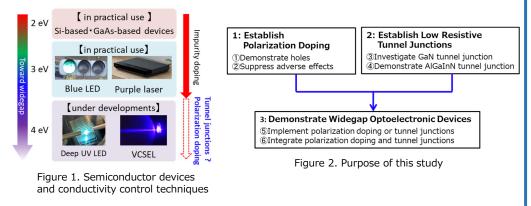
Departure from conductivity control with impurity doping in widegap semiconductors

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	Project Information	Project Number : 23H05460 Keywords : Polarization doping, tunnel ju	Project Period (FY) : 2023-2027 Inction, widegap, Optical devices		

Purpose and Background of the Research

• Outline of the Research

Widegap (over 4eV) nitride-based semiconductors are expected to realize various optoelectronic devices, such as deep UV LEDs for COVID-19 inactivation, toward energy-saving, safe and secure society. Unfortunately, conventional "impurity doping" does not work anymore in such widegap semiconductors. In this study, a novel conductivity control of "polarization doping" and "tunnel junction" which do not depend on the impurity ionization energies will be systematically established. Hall measurements with polarization-doped samples and investigations of mechanisms in low-resistive GaN tunnel junctions will be carried out. Finally, a standard of conductivity control with polarization doping and tunnel junctions will be established by demonstrating various next-generation widegap optoelectronic devices.



Polarization Doping

This technique is a carrier generation technique to accumulate to polarization charges at hetero interfaces, not depending on so-called ionization energies. So far, no direct evidences, such as hole generation in AlGaN with high AIN mole fraction, are obtained.

Issues: Are holes really generated to the same concentration as polarization charges ?

(3) tunnel junction (1) Impurity doping (2) polarization widegap doping depleted (ionization) $E_{\rm C}$ narrowgap Impurity 分極電荷 $-Mg^{-}Mg^{-}$ -Mg - MgMg⁻ Mg⁻ Ferm キャリア Ionized Non-ionized Always ionized shallow level Polarization charge deep level lonized by receiving electrons due to lower level of Ev Figure 3. Schematics of fundamentals in polarization doping and tunnel junctions

Tunnel Junctions

Even though impurity doping is used, ionizations in depletion regions of tunnel junction occur regardless of ionization energy values. Such tunnel junctions allow to use low-resistive n-type cladding layers instead of high-resistive p-type cladding layers. Somehow a broad interface at a GaN tunnel junction is very useful to obtain low resistivity, which contradicts to the sharp interface as the textbook describes. **Issues :** What is the origin of the low resistivity even with the broad interfaces ?

Widegap Optoelectronic Devices

Polarization doping and tunnel junctions are utilized in some widegap optoelectronic devices, such as deep UV LEDs for virus inactivation (AlGaN>4eV) and VCSELs for retinal scanning displays (AlInN~4eV). In most cases, the devices with polarization doping and tunnel junctions are not superior to those with impurity doping. **Issues :** Is it really possible to utilize polarization doping and tunnel junctions effectively in device structures ?

Expected Research Achievements

• Establish Polarization Doping

 Demonstration of holes: Investigate AIN mole fraction and thickness dependences on hole generations in graded AIGaN Hall samples with p-AIGaN contact layers.
Suppression of adverse effects: In order to suppress electron leakage due to the opposite polarization charges (adverse effects), "impurity-doped graded interfaces" and "adjacent active layers" will be developed.

• Establish Low Resistive Tunnel Junctions

③Investigation of GaN tunnel junctions: investigate mid-gap states at tunnel junction interfaces by photothermal deflection spectroscopy and correlate with resistivity.
④Demonstration of AlGaInN tunnel junctions: Based on the above understanding, various low-resistive AlGaInN tunnel junctions will be demonstrated.

• Demonstrate Widegap Optoelectronic Devices

(5) Implementation of polarization doping or tunnel junctions: The above two new techniques will be implemented in quantum shell lasers and UV lasers, where the structures are optimized for the best use of polarization doping or tunnel junctions. (6) Integration of polarization doping and tunnel junctions: By integrating both the techniques and fabricating reversely stacked optoelectronic device structures, superior carrier injection as well as carrier generation will be achieved in deep UV LEDs, VCSELs, and edge-emitting lasers.

polarizati graded active	n-layer	+	Solution : Graded direction matched with petter carrier njection	nanowire laser	(a) UVB LI dee	ep UV laser
polarizati graded pn tunne n-la	p-layer l junction yer	AIN mole fraction Convert from n-laver	Solution : Graded by polarization doping for better carrier generation		10	
subs	trate	to p-layer	-	deep UV LED	VCSEL	edge-emitting laser
Figure 3. Integration of polarization doping and tunnel junctions			Figure 4. next-generation optoelectronic devices with polarization doping and tunnel junctions			
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