[Grant-in-Aid for Scientific Research (S)]

Solution Growth Methodology for Ultra-Wide Bandgap Semiconductors: Scientific Principles and Processing

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Purpose and Background of the Research

• Outline of the Research

This study develops a novel solution growth method for aluminum nitride (AIN) crystals, an ultra-wide bandgap semiconductor for next-generation devices. The project combines: (1) enhanced AIN solubility flux design inspired by metallurgy and (2) hybrid growth with high-temperature annealing to reduce defects. Using thermodynamic design and high-temperature observation techniques, this research aims to increase high-quality AIN substrate availability, enabling superior semiconductor devices beyond current SiC and GaN capabilities.superior properties compared to SiC and GaN, advancing semiconductor technology.

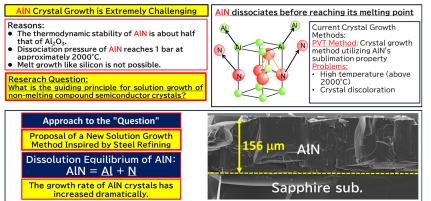


Figure 1. Technical barriers in AIN crystal growth and approaches to their solutions

Application Fields of AIN Crystals

Aluminum Nitride (AIN) has a wider bandgap than SiC and GaN, offering better dielectric breakdown strength and thermal conductivity. It enhances deep UV LED efficiency and shows great potential for high-voltage power devices and high-frequency wireless components, making it ideal for next-generation electronics requiring superior performance.



Figure 2. Application fields of AIN crystals with excellent potential

Expected Research Achievements

• Thermodynamic Analysis and In-situ Observation of AlN Crystal Growth

We will identify flux with high AIN solubility based on thermodynamic analysis and use it for AIN crystal growth experiments. Using electromagnetic levitation, we will observe AIN crystal formation on flux droplets reacting with nitrogen gas to determine optimal growth conditions.

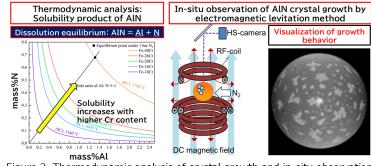


Figure 3. Thermodynamic analysis of crystal growth and in-situ observation

• Thermophysical Property Measurements for Crystal Growth Simulation

We will simulate reactor conditions to optimize crystal growth, measuring essential thermal properties using electromagnetic and aerodynamic levitation techniques developed over 20+ years. These measurements will provide necessary data for accurate growth process simulations.

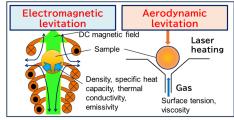
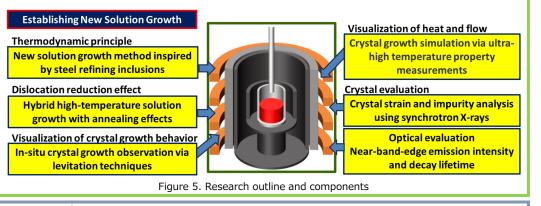


Figure 4. Thermophysical property measurements using levitation methods

Crystal Evaluation

<u>Crystal Strain and Impurities</u>: We'll evaluate AIN crystal strain using synchrotron X-ray diffraction and analyze impurities/defects with soft X-ray absorption (NanoTerasu) and hard X-ray photoelectron spectroscopy (SPring-8).

<u>Optical Properties</u>: We'll measure band-edge emission intensity and decay lifetime using spectroscopy systems (Osaka University) to quantify crystal quality based on carrier lifetime and objectively rank crystal quality.



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